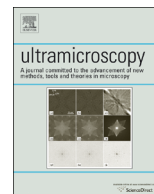




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# Mapping energetics of atom probe evaporation events through first principles calculations



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## ABSTRACT

The purpose of this work is to use atomistic modeling to determine accurate inputs into the atom probe tomography (APT) reconstruction process. One of these inputs is evaporation field; however, a challenge occurs because single ions and dimers have different evaporation fields. We have calculated the evaporation field of Al and Sc ions and Al–Al and Al–Sc dimers from an  $L1_2$ - $Al_3Sc$  surface using ab initio calculations and with a high electric field applied to the surface. The evaporation field is defined as the electric field at which the energy barrier size is calculated as zero, corresponding to the minimum field that atoms from the surface can break their bonds and evaporate from the surface. The evaporation field of the surface atoms are ranked from least to greatest as: Al–Al dimer, Al ion, Sc ion, and Al–Sc dimer. The first principles results were compared with experimental data in the form of an ion evaporation map, which maps multi-ion evaporations. From the ion evaporation map of  $L1_2$ - $Al_3Sc$ , we extract relative evaporation fields and identify that an Al–Al dimer has a lower evaporation field than an Al–Sc dimer. Additionally, comparatively an Al–Al surface dimer is more likely to evaporate as a dimer, while an Al–Sc surface dimer is more likely to evaporate as single ions. These conclusions from the experiment agree with the ab initio calculations, validating the use of this approach for modeling APT energetics.

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## 1. Introduction

Atom probe tomography provides pico-scale spatial resolution with 3D chemical imaging [1–3]. Since the pioneer work of McMullen [4,5] and Kreuzer et al. [6], many simulations of APT data have been performed on field evaporation using both ab initio [7–9] and empirical techniques [10–14]. These simulations were used to study the effects of electric field on the surface [15,9]. Here we use ab initio simulations, based on density functional theory (DFT), to calculate the critical evaporation field ( $F_e$ ) of different evaporation events for the purpose of APT data reconstruction [16–20]. An example of a reconstruction algorithm is the Bas protocol [21,17], where the reconstruction spatial points  $(x,y)$  are related to the magnification  $M$  by  $(x,y) = (X_D/M, Y_D/M)$ , where  $X_D$  and  $Y_D$  correspond to APT detector positions. The magnification is represented by  $M \propto L/\xi R$ , with  $L$  the distance between the sample and the detector screen,  $R$  is the radius of curvature of the emitter apex, and  $\xi$  is the image

compression factor. Because  $R = V/k_f F_{op}$ , we have

$$(x,y) \propto \left( \frac{\xi}{k_f F_{op}}, \frac{\xi}{k_f F_{op}} \right) \quad (1)$$

where  $V$  is the applied voltage,  $k_f$  is the geometrical field factor, and  $F_{op}$  is the operational evaporation field actually used in atom probe experiments, and which can be assumed to be less than the critical evaporation field,  $F_e$ . For the case of the  $z$  component used in this reconstruction algorithm:

$$dz = \frac{\Omega(Lk_f F_{op})^2}{V^2(\eta S_d \xi^2)} \quad (2)$$

where  $\Omega$  is the atomic volume,  $S_d$  is the surface area of the detector, and  $\eta$  is the detector efficiency. Finally the  $z$  coordinate of the reconstruction is given by  $z = (\sum dz) + dz'$ , where  $dz' = R - \sqrt{(x^2 + y^2)}$ . With this, the dependence of  $z$  with respect to the operating evaporation field is  $z \propto F_{op}^3$ . Eqs. (1) and (2) show that, for this model, the value entered for  $F_{op}$  is related to the reconstructed spatial coordinates. Therefore, an incorrect value of  $F_{op}$  leads to an error in the reconstruction process, with  $F_{op}$  highly dependent on the chemistry and crystal structure of the evaporated atoms [22,23]. Moreover, given that the critical field evaporation ( $F_e$ ) can be assumed bigger than  $F_{op}$ , errors in the use of these parameters are likely.

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Cases have been shown where certain elements are more likely to evaporate as dimers than others [24,25]. It is this effect that we are assessing by calculating the evaporation field of dimers versus the constituent atoms from the same structure. As described, the evaporation field is used in the reconstruction process, and dimers have different evaporation fields than single atoms. Therefore, even if correct values for single atoms are input into the reconstruction, error is introduced with the dimers because of different evaporation fields. It is the calculation of  $F_e$  for dimers that we consider here, and not errors in data collection due to the dimers being incorrectly measured by the detector [26,27].

In order to determine the  $F_e$  value by means of ab initio simulations, different approaches have been used [8,23], mostly based on the image-hump model [28,29]. This model proposes the presence of a hump in the energy of the system when an electric field is applied, which disappears when the  $F_e$  value is reached. From this model, the activation energy is given by

$$Q = (E_b + I - n\phi) - \sqrt{\frac{-n^3 e^3 F}{4\pi\epsilon_0}} \quad (3)$$

where  $Q$  is the activation energy for an ion of charge  $ne$ ,  $e$  is the elementary positive charge,  $\epsilon_0$  is the electric constant,  $E_b$  corresponds to the binding energy of the neutral atom to the surface,  $I$  is the sum of the first  $n$  ionization energy,  $\phi$  is the work function, and  $F$  is the electric field. This basic image-hump model is purely classical, and neglects the existence of repulsive forces between the evaporating atom and the surface. For many materials, it has been shown that this model predicts a dependence of activation energy on field that disagrees with experiment (see, for example, [30]). However, it has recently been shown [8] that the basic image-hump formula provides a satisfactory empirical description of first-principles calculations for aluminium. The reasons for this are not clear because the physical basis of the two approaches are very different. The basic image-hump formula assumes that charge on the atom is integral and constant as the atom goes over the hump, whereas [8] finds charge on the atom to be non-integral and varying as the atom goes over the hump. Another well-known model is the charge exchange model [31,29] that is considered more applicable than the image-hump; however, it is not easy to work with because it requires explicit knowledge of the atomic and ionic energy–distance curve [32], which is beyond the scope of the present work. Based on this, we propose a numerical approximation based on a variation of the hump model to determine the field evaporation value.

In order to experimentally validate our computational results, the concept of an ion evaporation map is used to investigate multiple-hit events where two objects arrive at the detector close together in time [33]. While the majority of these occurrences are due to two ions evaporated at closely adjacent times, it has been shown [34] that these events also result from dimer evaporations, which may also break-up during flight. These maps however can provide some insight into different evaporation events, including those associated with the evaporation of dimers. The reason for linking ion evaporation maps and ab initio calculations is to compare the counting statistics one observes with ion evaporation maps with the energetic feasibility of those events to occur (as calculated through ab initio).

The relative changes in the ion evaporation maps are compared with our first order model for preferential evaporation based on ab initio calculations. The justification for making such comparisons is based on the fact that we are comparing changes in the ion evaporation maps associated with small but relatively homogenous regions of the microstructure. In these small regions, the effects of structure and chemistry can be effectively normalized with respect to all the other diverse array of parameters

affecting the detection of multiple hits (eg. specimen geometry, trajectory aberrations, etc.). We see this study as a first step in linking atomistic scale modeling to experimental observations based on ion evaporation maps and hence develop a stronger mechanistic understanding and interpretation of preferential evaporation in atom probe tomography.

This work develops an atomistic modeling strategy to quantify the contributions of materials chemistry and structure to image resolution in APT. In this paper, we consider the relationship between the critical evaporation field  $F_e$  and chemistry, and in particular the changes in  $F_e$  due to dimer evaporations. The quality of the atom probe results is dependent on the selection of reconstruction parameters, particularly  $F_{op}$ , which is closely related to the  $F_e$  value. By identifying the energetics of field evaporation via a first principles approach, the reconstruction parametrization is more accurate, particularly for dimer events, leading to improved image resolution in the atom probe.

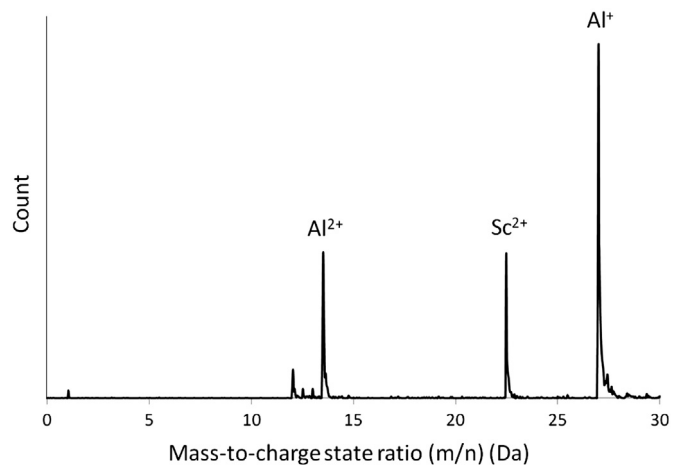
The remainder of the paper is organized as follows. Sections 2.1 and 2.2 describe the background of the experimental and computational details used in this work. The acquisition of the field evaporation value, using simulation results and numerical analysis is described in Section 3, while Section 4 shows the comparison between evaporation maps acquired from experimental results with the ab initio data.

## 2. Background

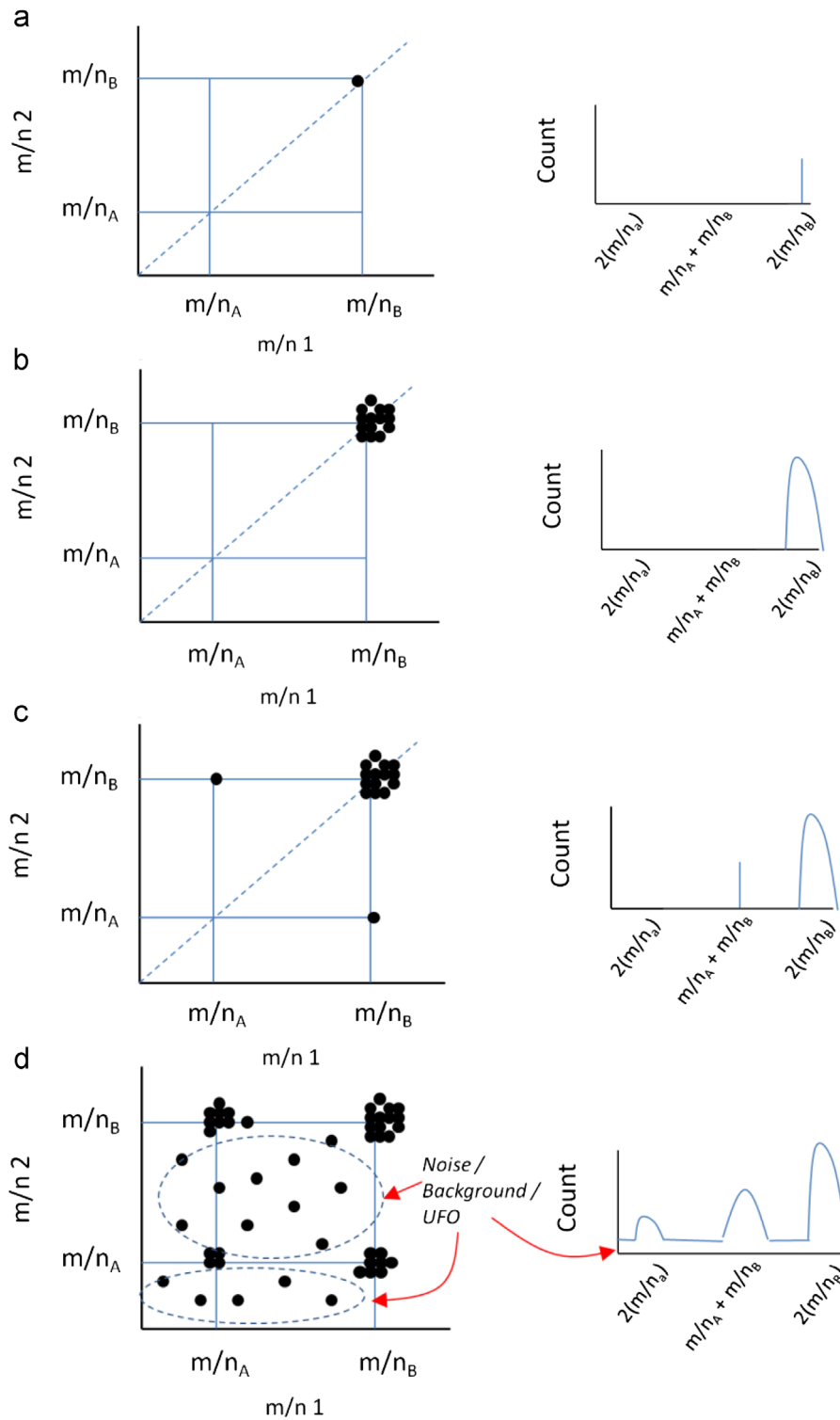
### 2.1. Experimental details

The atom probe experiment was performed on an Al–3.65Mg–.0566Sc (atomic percent) alloy. The data was collected with LEAP-3000X atom probe in voltage mode, with a temperature of 50 K, flight length of 160 mm, and pressure of  $5.6 \times 10^{-11}$  Torr. The sample had an FCC Al matrix with  $L_{12}$  Al–Sc precipitates. The data considered in this paper is limited to the precipitate phase, which is shown in Fig. 1. Both the equilibrium Al–Mg–Sc phase diagram [35] and first principles calculations [36] indicate no solubility of Mg in the  $L_{12}$ -Al<sub>3</sub>Sc phase, agreeing with our experimental results.

In this paper, to compare the evaporation fields of single ions and dimers from both first principles calculations and experiment, we employ the concept of an ion evaporation map. Ion evaporation maps describe how the ions evaporate from the



**Fig. 1.** The experimental data utilized in this paper. We limit the analysis and calculations to evaporation of Al and Sc atoms from an  $L_{12}$ -Al<sub>3</sub>Sc phase. Note: the number of Al<sup>2+</sup> and Sc<sup>2+</sup> ions evaporated from this precipitate is nearly equivalent, allowing us to use these two ions to compare with calculated results without considering relative quantities.

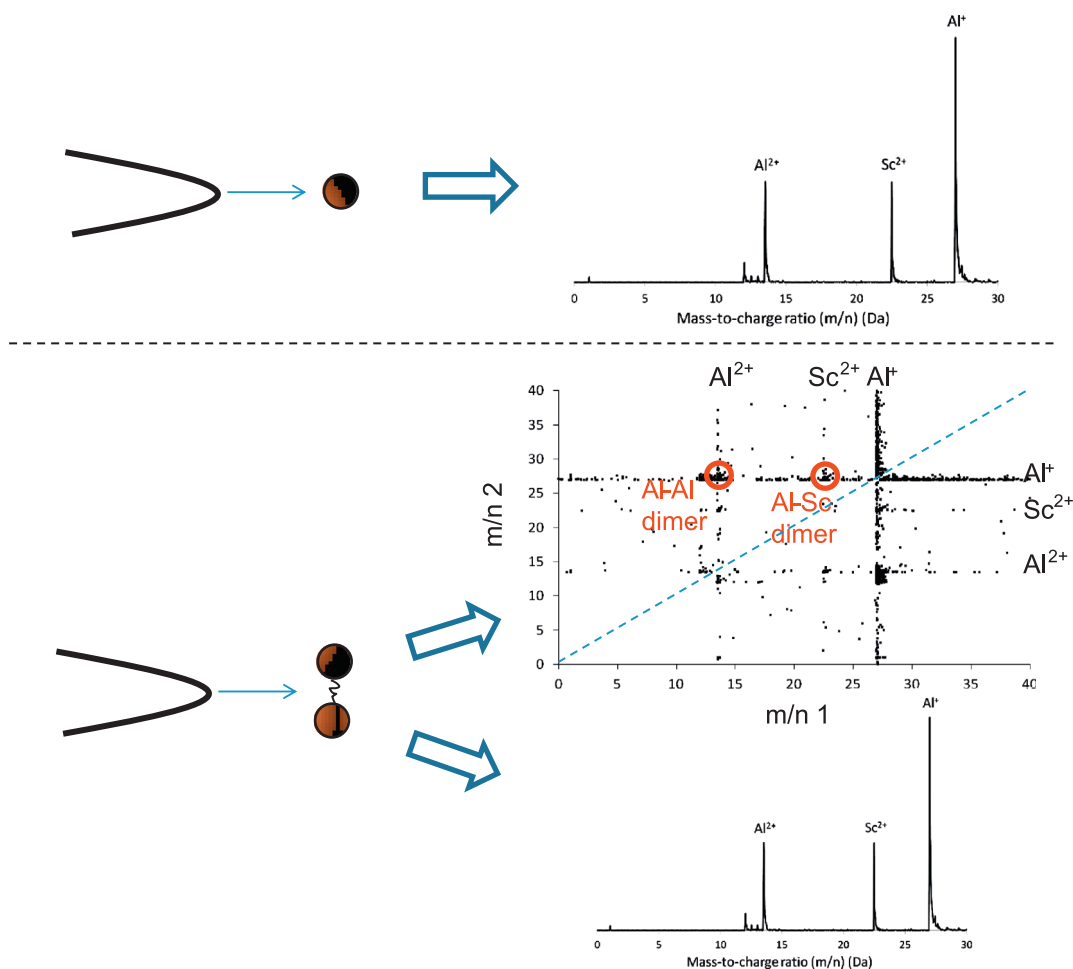


**Fig. 2.** Description of the population of an ion evaporation map. (a) One measurement of a dimer containing two *B* ions is plotted at  $(m/n_B, m/n_B)$ , with the count corresponding to one, although there are two overlapping points plotted in the evaporation map. (b) As additional dimers containing two *B* atoms is increased, the counts continue to increase. As typical mass spectra have peaks with width as opposed to a single vertical line, the points in the map do not all have same values, with the diameter of a circle defined by the points corresponding to the width of the spectral peak. (c) The addition of dimers containing dissimilar ions. In this case, the dimer count is one. Again there are two points plotted in the map, but in the case of dissimilar ions in the dimer, the two points are not overlapping. (d) A fully populated ion evaporation map. The counts correspond with the number of points for each dimer combination. The relationship in noise and background between the ion evaporation map and the  $m/n$  spectra is also shown.

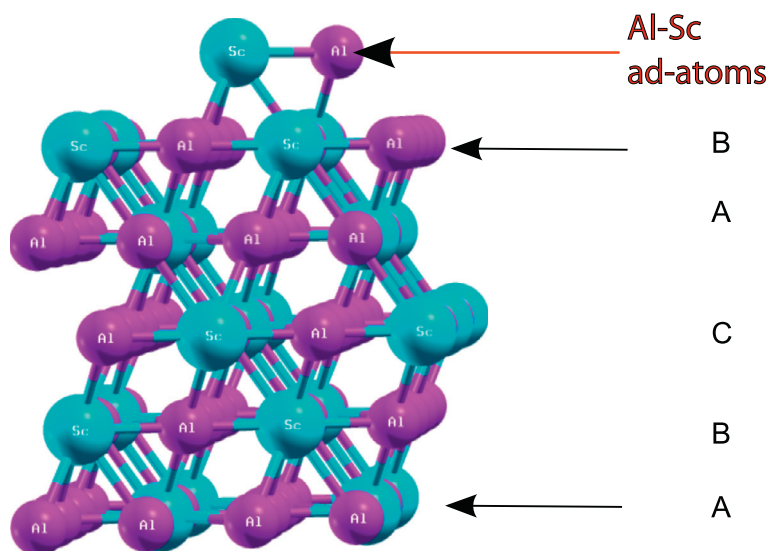
surface. The axes of the maps are the mass-to-charge-state ratio  $m/n$  of one of the ions versus the  $m/n$  of the other ion. The map has a symmetry across the  $x=y$  line, and for each dimer there are two points plotted in the ion evaporation map. These maps describe the likelihood and thereby relative evaporation fields of

the different dimers. Fig. 2 describes the process for populating these maps, as compared to the  $m/n$  spectra.

The number of points within some radius of the dimer composition corresponds to the number of counts. As illustrated in Fig. 3, each point represented in an ion evaporation map indicates increased



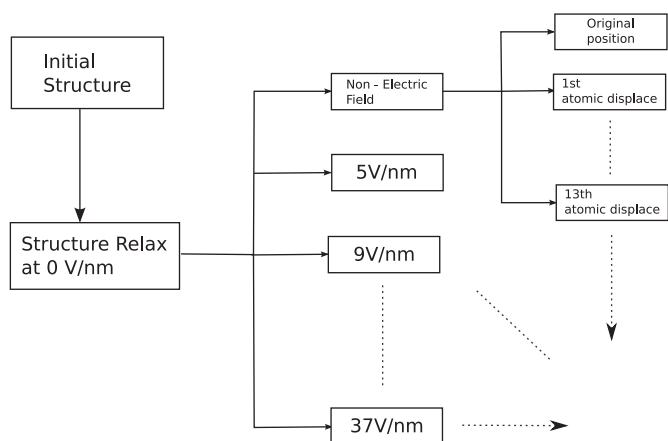
**Fig. 3.** Each single ion evaporation contributes only to the  $m/n$  spectrum, while each dimer evaporation contributes to both the  $m/n$  spectrum and the ion evaporation map. As the counts of  $\text{Al}^{2+}$  and  $\text{Sc}^{2+}$  are nearly equivalent, the relative evaporation fields of Al ions, Sc ions, Al–Al dimers and Al–Sc dimers can be extracted from the ion evaporation map. This experimental measurement of relative evaporation fields is described in Section 4.



**Fig. 4.** Slab of  $\text{Al}_3\text{Sc}$  with Al–Sc ad-atoms on the surface, in an A–B–C layer scheme. The purple atoms (online) correspond to aluminum atoms and the blue (online) are the scandium atoms. The cell parameter used was 4.08 Å. (For interpretation of the references to color in this figure caption, the reader is referred to the web version of this article.)

likelihood of a dimer evaporation, and further means a lowering of the evaporation field relative to single ion evaporations. The ion evaporation map should be considered in conjunction with the  $m/n$  spectrum, as the  $m/n$  spectrum contains information on both single

ion and dimer evaporations. However, in this case the counts of  $\text{Al}^{2+}$  and  $\text{Sc}^{2+}$  are nearly identical, and therefore if we limit our analysis to these two ions, we do not have to consider the  $m/n$  spectrum further. For this reason, if the number of points in Fig. 3 within the circle

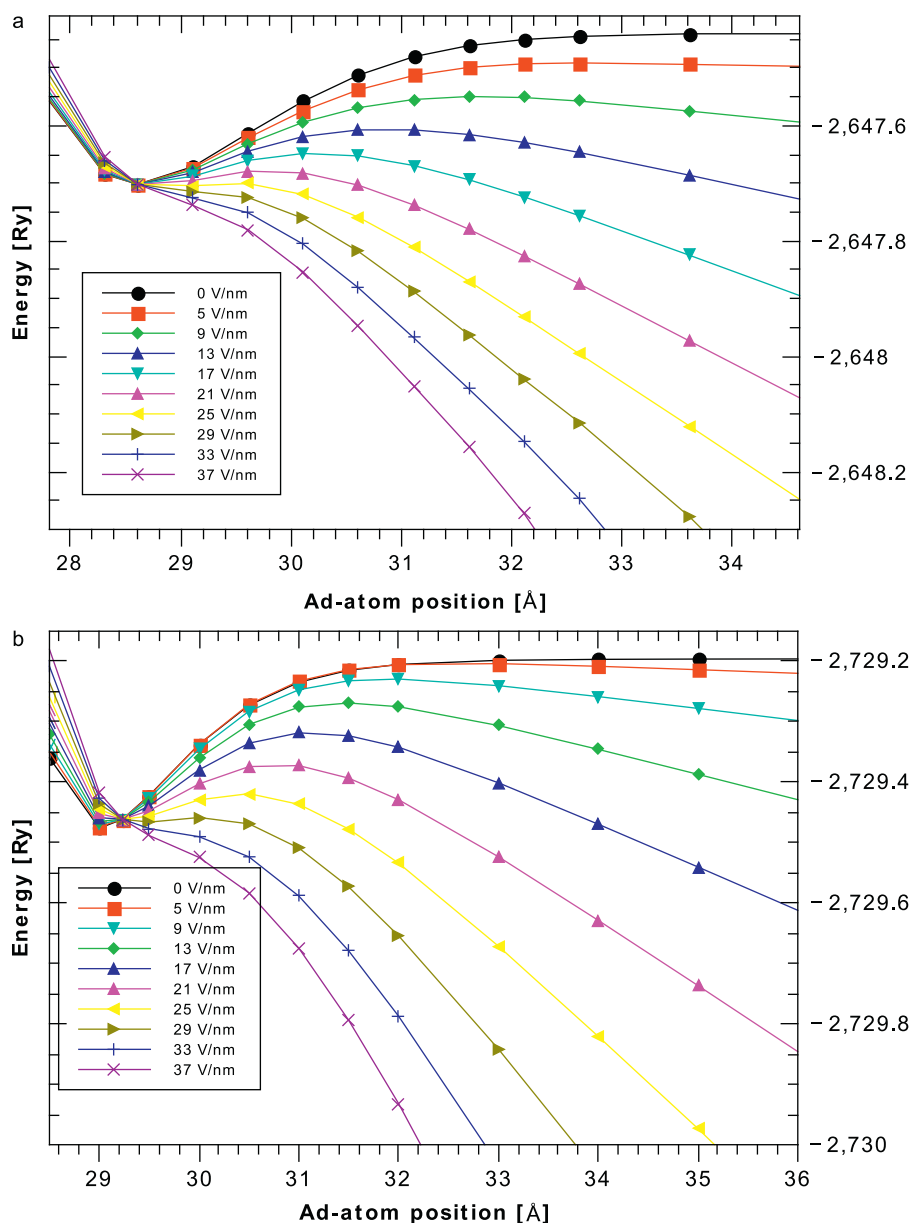


**Fig. 5.** This figure shows the procedure for each system configuration. After structure relaxation, different electric fields and distances for each ad-atom(s) configuration were used.

labeled Al–Sc dimer is less than the number of points within the Al–Al dimer circle, then we can say that the evaporation field of Al–Sc is greater than that of Al–Al, relative to the  $F_e$  of the constituent single ions because Al–Al evaporates as a dimer more easily than Al–Sc. As dimer evaporations contribute to both the  $m/n$  spectrum and the ion evaporation map, a greater number of dimers containing  $\text{Al}^{2+}$  ( $m/n_1 = 13.5$ ,  $m/n_2 = \text{any value}$ ) implies fewer single ion evaporations. Therefore, the more points in the ion evaporation map with  $m/n_1 \approx 13.5$  indicates reduced dimer evaporation field relative to single ion evaporation. The same analysis applies for  $\text{Sc}^{2+}$  dimer evaporations ( $m/n_1 \approx 22.5$ ,  $m/n_2 = \text{any value}$ ). Further interpretation is provided in Section 4, where the relative evaporation fields of single ions and dimers are extracted from the ion evaporation map.

2.2. Computational details

The initial structure used for the simulation is composed of a slab of 80 atoms for  $\text{Al}_3\text{Sc}$  in the 111 direction along the z-axis.



**Fig. 6.** Energy of the system as a function of a single ad-atom displacement. The evaporation field is defined as the electric field which corresponds with no hump. (a) Al atom on the surface. (b) Sc atom on the surface.

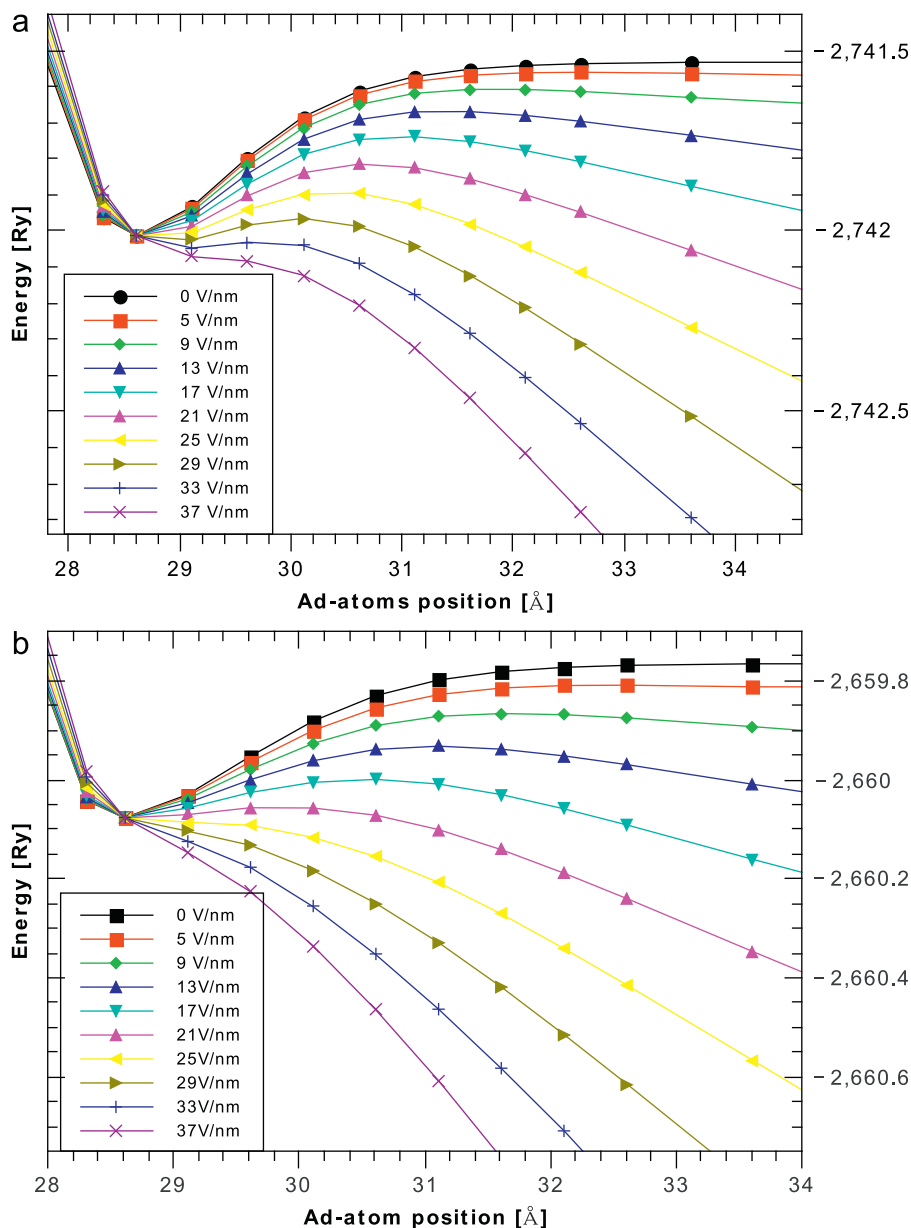


Fig. 7. Energy of the system as a function of the ad-atom dimer displacement. As for the single ad-atom case, the evaporation field corresponds with the evaporation field at which there is no hump. (a) Sc–Al atoms on the surface. (b) Al–Al atoms on the surface.

The slab is located in the middle of a supercell with a vacuum region of 15 Å to the borders of the supercell in the  $z$ -direction. The  $x$  and  $y$  size are five times the cell parameter for  $\text{Al}_3\text{Sc}$  (calculated after a relaxation procedure as 4.108 Å, agreeing with experiments [37]). The five planes that comprise the  $\text{Al}_3\text{Sc}$  surface are ordered in a layers scheme, as we can see in Fig. 4, with an Al–Sc dimer shown on the surface. Calculations were performed for four different configurations of ad-atoms on the surface: Al, Sc, Al–Al and Al–Sc. These have been considered in an initial position of the layer C of the structure, with only first neighbors used for the dimers (first neighbor distances are 2.9062 Å and 2.9086 Å for Al–Sc and Al–Al respectively).

The calculations in this work were performed using the Quantum-ESPRESSO code [38] (QE), under generalized gradient approximation (GGA) of density functional theory (DFT). The Al and Sc atoms were represented by the Vanderbilt ultra-soft pseudopotential scheme [39]. The energy cutoff chosen was 20 Ry, and a density cutoff of 200 Ry was used. The Marzari–Vanderbilt [40] scheme was used for the simulations. The electric

field was incorporated as an additional term in the Hamiltonian and was applied to all simulations using the dipole correction [41] that is implemented in the QE package. The advantage of this method is that it avoids problems generated by the periodicity of the system in the  $z$ -axis with the vacuum space.

All the structures were relaxed using an ionic relaxation process. All the ionic relaxations were realized using the bfgs quasi-Newton based on the trust radius procedure without considering cell variation of the structure. The convergence criteria were set under the condition that atomic forces on every atom are lower than  $1.0 \times 10^{-3}$  (in atomic units) for all directions. There was no relaxation procedure for the structure under the presence of electric field, motivated by the similar behavior to the results presented in Ref. [8] and the computational time necessary when an electric field is incorporated.<sup>1</sup>

<sup>1</sup> The computational time using electric field in an ab initio simulation is frequently around 8 times than the same without an electric field, and highly



### 3. First principles calculated field evaporation

For each atomic configuration, the simulation procedure consisted of three principal parts: (1) an ionic relaxation of the surface with the ad-atom(s), without an Electric Field ( $\vec{E}_F = 0$ ), (2) applying 10 different electric fields, between 0 and 37 V/nm, and (3) for each electric field applied, the ad-atom(s) on the surfaces were displaced to 13 different distances from their equilibrium position. A detailed description of the procedure is shown in Fig. 5.

In order to determine the field evaporation associated with each atomic configuration, the total energy of the system was calculated. These energies were obtained as a function of different electric fields and the distance between atoms of interest and the surface. Figs. 6 and 7 show the calculated results for the single ions and dimers, respectively.

Fig. 6 shows the variation of the energy of the system with ad-atom displacement from the surface for the case of Sc and Al ad-atom. A similar representation of the process is shown in Fig. 7 for the case of Al–Al and Al–Sc dimers. The displacement in the dimer case is for both atoms simultaneously. For all cases, as the electric field is increased the hump is reduced. The evaporation field is the electric field value at which the hump practically disappears, and is different for each type of ad-atom(s) on the  $\text{Al}_3\text{Sc}$  surface.

In order to determine the hump for each energy vs ad-atom position curve, we fit the results numerically with a standard seven parameter equation of the form [8]

$$E(z) = (a + bz + cz^2 + dz^3) \exp(-fz) + g + hz \quad (4)$$

where  $a$ ,  $b$ ,  $c$ ,  $d$ ,  $f$ ,  $g$  and  $h$  are parameters to be determined numerically. Based on the numerical results from Eq. (4), we determine the position and the value of the hump of the curves in Figs. 6 and 7.

The activation energy (hump height) variation has been defined as the difference in energy between the maximum and minimum of each curve as shown in Fig. 8. For the case without electric field, the activation energy corresponds to the value between the minimum and the asymptote reached. We define the critical evaporation field as the electric field where the activation energy is equal to zero. The hump height variation for each curve in Figs. 6 and 7 are plotted in Fig. 9. While Eq. (3) suggests that these curves should have a square root dependency, our results show a different pattern, although this pattern agrees with previous evidence [30,8,42]. In order to determine an accurate value of  $F_e$ , an additional approximation is utilized in Fig. 9. The hump variation follows a sigmoid function, and therefore to fit a line to this curve we use a generalized logistic function (or Richard's curve) given by

$$H[F] = Q = a + \frac{k-a}{(1+q * \exp[-b * (F-m)])^{(1/m)}} \quad (5)$$

where  $H$  corresponds to the activation energy,  $F$  is the electric field, and the parameters  $a$ ,  $b$ ,  $k$ ,  $q$ ,  $m$  and  $n$  are determined numerically. The position where the fitted curve of Eq. (5) has zero value corresponds to the evaporation field that we determine for the different kinds of ad-atom(s) on the  $\text{Al}_3\text{Sc}$  surface. The curves of the four different configurations with the fit are shown in Fig. 9.

The values of the field evaporation for each configuration are 24.85 V/nm, 28.99 V/nm, 32.03 V/nm and 36.33 V/nm for Al–Al,

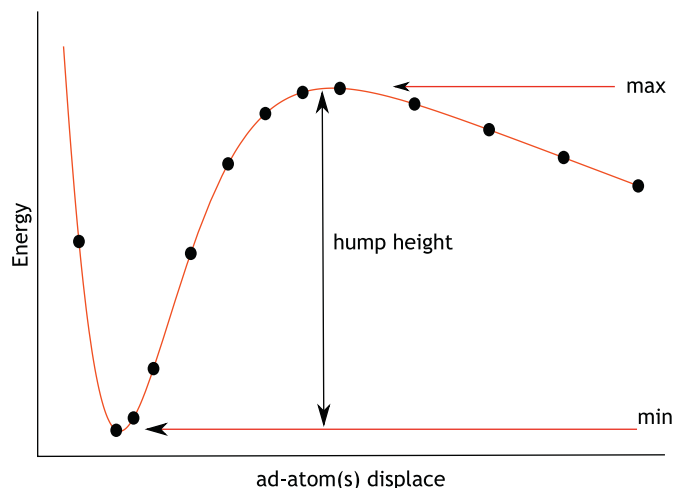


Fig. 8. Schematic definition of the activation energy. The maximum and minimum values are determined numerically.

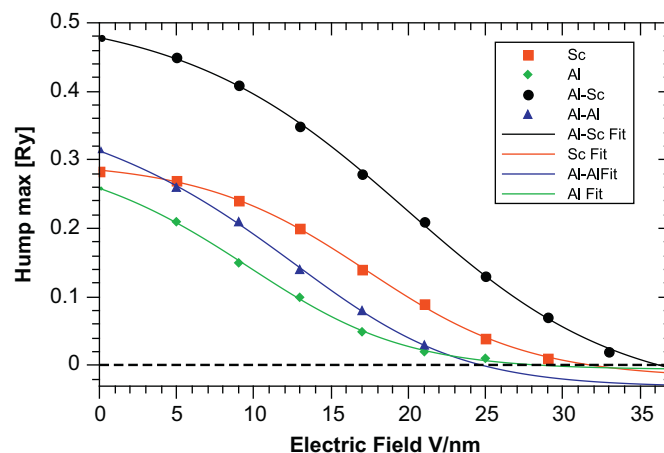


Fig. 9. The activation energy from the simulations shown in Figs. 6 and 7. The dashed black line corresponds to the zero value of the activation energy. The evaporation field is defined by the intersection of the fitted curves with zero activation energy. The values of  $F_e$  in V/nm are calculated as: 24.85 for Al–Al dimer, 28.99 for Al ion, 32.03 for Sc ion, and 36.33 for Al–Sc dimer.

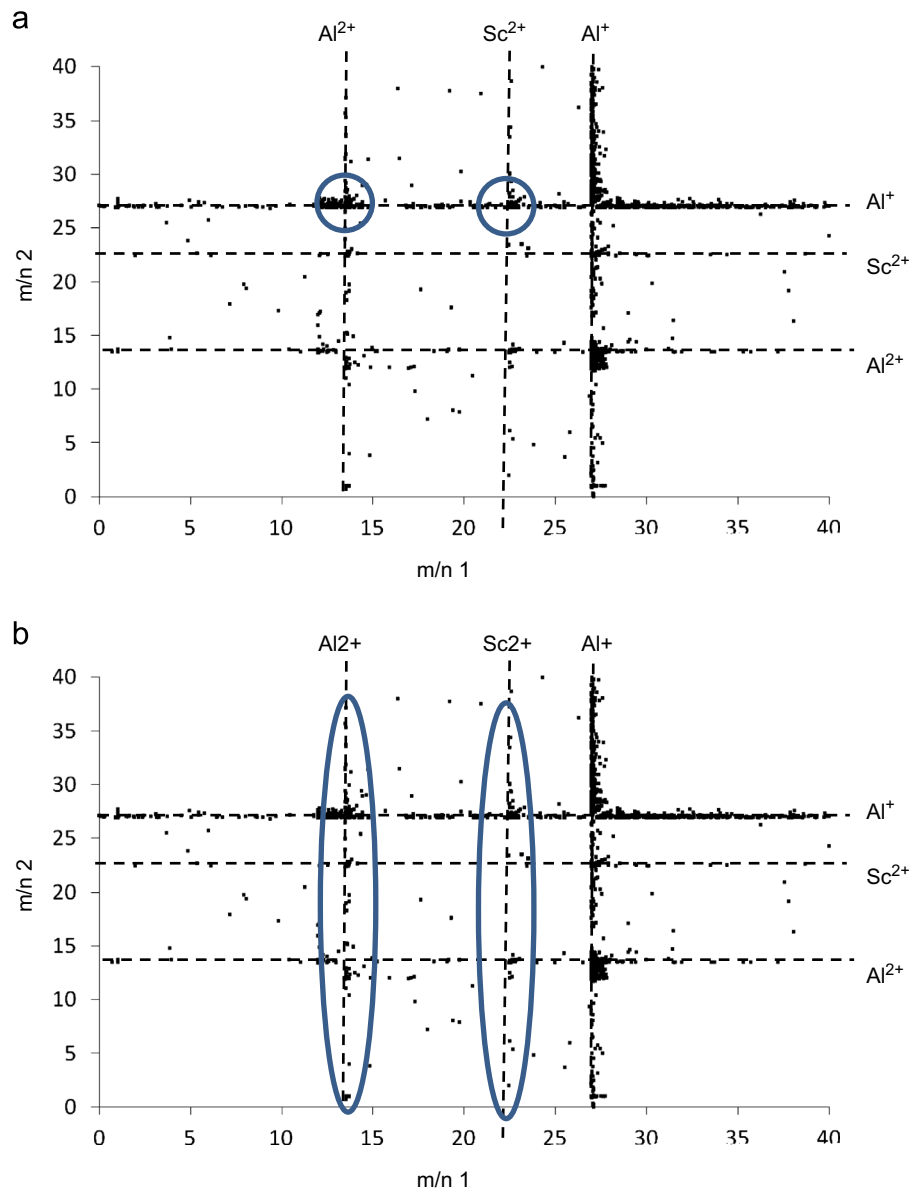
Al, Sc and Al–Sc ad-atom(s), respectively. It is important to highlight that the value associated to a single Al atom ( $\sim 29$  V/nm) is substantially different of the reported for single Al atom in a Al(111) surface. This result suggests a high dependence of the surface, in our case the surface  $\text{Al}_3\text{Sc}$  (111), and the critical evaporation field.

### 4. Discussion

Having developed the energetics of different evaporation events, the experimental data was analyzed for comparison between the calculation and experiment. To convert the experimental data into a form that describes dimer formation, the multi-ion hits were plotted in the form of an ion evaporation map (Fig. 10), where each point represents a multi-hit event. As previously discussed, the majority of points are not directly due to dimers, but the relative differences between chemistries is representative of a relative change in dimer counts. In the ion evaporation map, the mass-to-charge state ratio ( $m/n$ ) of one of the ions is plotted against the  $m/n$  of the other ion. The ion

(footnote continued)

dependent on the value and the initial charge density. Vacuum space and cell size are important factors as well.



**Fig. 10.** Ion evaporation map for  $\text{Al}_3\text{Sc}$  phase. This figure plots dimer chemistries, where each dimer comprises of  $(m/n\ 1, m/n\ 2)$ . (a) The number of  $\text{Al}^{2+}$ - $\text{Al}^+$  dimers is greater than the number of  $\text{Sc}^{2+}$ - $\text{Al}^+$  dimers, although there are equivalent amounts of  $\text{Sc}^{2+}$  and  $\text{Al}^{2+}$  in the phase. This result indicates that  $\text{Al}-\text{Al}$  has a lower  $F_e$  than  $\text{Al}-\text{Sc}$ . (b) The number of dimers containing  $\text{Al}^{2+}$  is greater than the dimers with  $\text{Sc}^{2+}$ . This result means that the  $F_e(\text{Al}-\text{Sc})$  minus  $F_e(\text{Sc})$  is greater than  $F_e(\text{Al}-\text{Al})$  minus  $F_e(\text{Al})$ .

evaporation map includes only the ions that were in the precipitate phase because the calculations were done for the  $\text{Al}_3\text{Sc}$  structure. For this reason, very little Mg is seen in the figure, as it has limited solubility in  $\text{Al}_3\text{Sc}$  [35,36]. The primary three ions present are  $\text{Al}^{2+}$  ( $m/n\ 13.5\ \text{Da}$ ),  $\text{Sc}^{2+}$  ( $m/n\ 22.5\ \text{Da}$ ), and  $\text{Al}^+$  ( $m/n\ 27.0\ \text{Da}$ ). The number of ions which evaporated as  $\text{Al}^{2+}$  in the overall sample is approximately equivalent to the number of  $\text{Sc}^{2+}$  ions. In the precipitate, the number of  $\text{Sc}^{2+}$  evaporations was significantly greater than the number of ions evaporated as  $\text{Al}^{2+}$ . We use these ions as our standard of comparison in this section. It is important to note that based on the DFT methodology, no polarization of core electrons in the external field is allowed. This is unavoidable within the pseudo-potential framework, although it could be done within an all-electron treatment [43].

In Fig. 10(a), the circled regions indicate relative quantities of  $\text{Al}-\text{Al}$  dimer and  $\text{Al}-\text{Sc}$  dimer. A third dimension showing counts

could be added to the figure, but for reasons of clarity, only two dimensions are included. The number of  $\text{Al}^{2+}$ - $\text{Al}^+$  dimers shown in the ion evaporation map is greater than the number of  $\text{Al}^+$ - $\text{Sc}^{2+}$  dimers. Since the amount of  $\text{Al}^{2+}$  is less than  $\text{Sc}^{2+}$  in the precipitate phase, we conclude that the  $\text{Al}-\text{Al}$  dimer is much more likely to form than the  $\text{Al}-\text{Sc}$  dimer. Further, the  $\text{Sc}-\text{Sc}$  dimer is unlikely to form as very few cases appear in this map. These experimental results show that  $\text{Al}-\text{Al}$  dimer has a lower evaporation field than the  $\text{Al}-\text{Sc}$  dimer. This experimental measurement agrees with our calculations.

To compare the relationship between evaporation fields of dimers versus constituent atoms, the regions circled in Fig. 10(b) were considered. Again we see more dimers within the  $\text{Al}^{2+}$  than in the  $\text{Sc}^{2+}$  region. Given that the total number of  $\text{Al}^{2+}$  ions in the  $\text{Al}_3\text{Sc}$  phase is equivalent to the number of  $\text{Sc}^{2+}$  ions, we identify that the ratio of dimer/ion for  $\text{Al}^{2+}$  is much greater than the ratio of dimer/ion for  $\text{Sc}^{2+}$ . From this result, we



conclude that the ratio of  $F_e(\text{dimer})/F_e(\text{single ion})$  is less for Al than for Sc. This experimental conclusion also agrees with our calculations, which calculated that  $F_e(\text{Al-Al})$  is less than  $F_e(\text{Al})$ , while the  $F_e(\text{Sc})$  was calculated as less than  $F_e(\text{Al-Sc})$ .

We have demonstrated in this section the use of ion evaporation maps to describe relative evaporation fields of different ions/dimers. These experimental results were in agreement with the first principles calculations, validating the mechanism of evaporation that was modeled.

## 5. Conclusions

In this paper, ab initio techniques have been used to more fully describe the evaporation procedure. The way that atoms are evaporated from the surface (single ions, dimers, and more complex arrangements) is a fundamental problem in atom probe tomography with implications for reconstruction accuracy. A detailed description of the evaporation process on an  $\text{Al}_3\text{Sc}$  surface has been compiled, with the calculated field evaporation values for single ions and dimers qualitatively agreeing with atom probe experimental measurements. The results rank the evaporation fields in increasing difficulty of evaporation from  $\text{Al}_3\text{Sc}$  structure as: Al–Al dimer, Al ion, Sc ion, and Al–Sc dimer. The implication of this work for improved image resolution in the atom probe was discussed, with the modeled mechanism agreeing with experimental results and providing improved physical description of the evaporation process.

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